



Dart Aerospace Ltd.
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D5359-7
Job Sheet 187154



Part No: D5359-7

Job Qty: 4 ea

Part Name: Clevis, Basket End



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *stu*

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Machining-4		<i>[Signature]</i>
100	Doosan	4 pcs	12/14/18	12/14/18	0.29	6.78	Doosan		<i>[Signature]</i>
110	QC	4 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Machining-4		<i>[Signature]</i>
120	QC	4 pcs	12/14/18	12/14/18	0.00	0.00	QC8 Machining-4		<i>[Signature]</i>
130	Packaging	4 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		<i>[Signature]</i>
140	QC21-SA	4 Ea	12/14/18	12/14/18	0.00	0.00	QC21		<i>[Signature]</i>

Part Op 100 - 1-Turn as per Folio FB521
Descriptions: 130 - LOCATION: WA001

28
JAN 11 2019
DAS
70
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	1.2000 ft (.3 ea)	90-Start up Operation	<i>5138862</i> <i>25 1/2</i>

286 ea

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	1	31	0

Part Specifications

Specifications could not be found.

Plex 11/28/18 10:03 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S142111



Part: D5359-7

Job No: 187154

Serial No/Batch: S142111

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/08/19